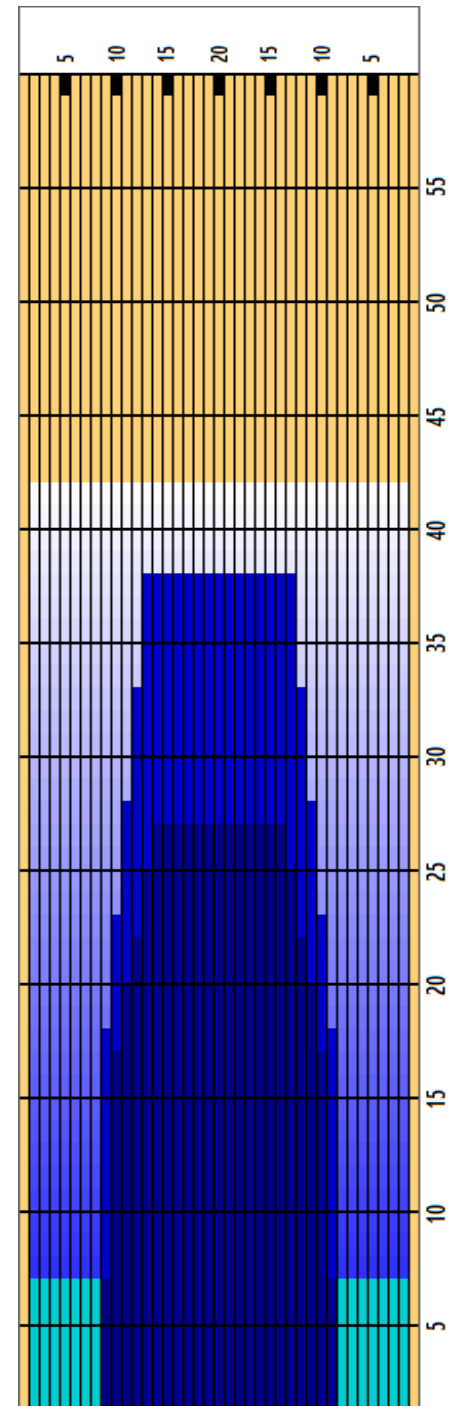


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	13.64 mL	Reverse Oil Total	10.48 mL	Volume Oil Total	24.12 mL
Tank Configuration	B Only	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	4	B	148	0.0	7.6	7.6	6660
2	10L	10R	4	45	18	3	B	84	7.6	17.8	10.2	3780
3	11L	11R	1	50	18	3	B	19	17.8	20.3	2.5	950
4	12L	12R	1	50	18	3	B	17	20.3	22.8	2.5	850
5	13L	13R	1	50	18	3	B	15	22.8	25.3	2.5	750
6	14L	14R	1	50	18	3	B	13	25.3	27.8	2.5	650
7	2L	2R	0	50	22	3	B	0	27.8	37.0	9.2	0
8	2L	2R	0	50	26	2	B	0	37.0	42.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	2	B	0	42.0	38.0	-4.0	0
2	13L	13R	2	50	18	3	B	30	38.0	32.9	-5.1	1500
3	12L	12R	2	50	18	3	B	34	32.9	27.8	-5.1	1700
4	11L	11R	2	45	18	3	B	38	27.8	22.7	-5.1	1710
5	10L	10R	2	45	18	3	B	42	22.7	17.6	-5.1	1890
6	9L	9R	4	40	14	3	B	92	17.6	9.7	-7.9	3680
7	2L	2R	0	40	14	3	B	0	9.7	0.0	-9.7	0



Cleaner Ratio Main Mix 10:1 Forward  
 Cleaner Ratio Back End Mix 10:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Designed for FLEX | John Davis |

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.11	1.98	1.01	1.01	1.98	6.11

