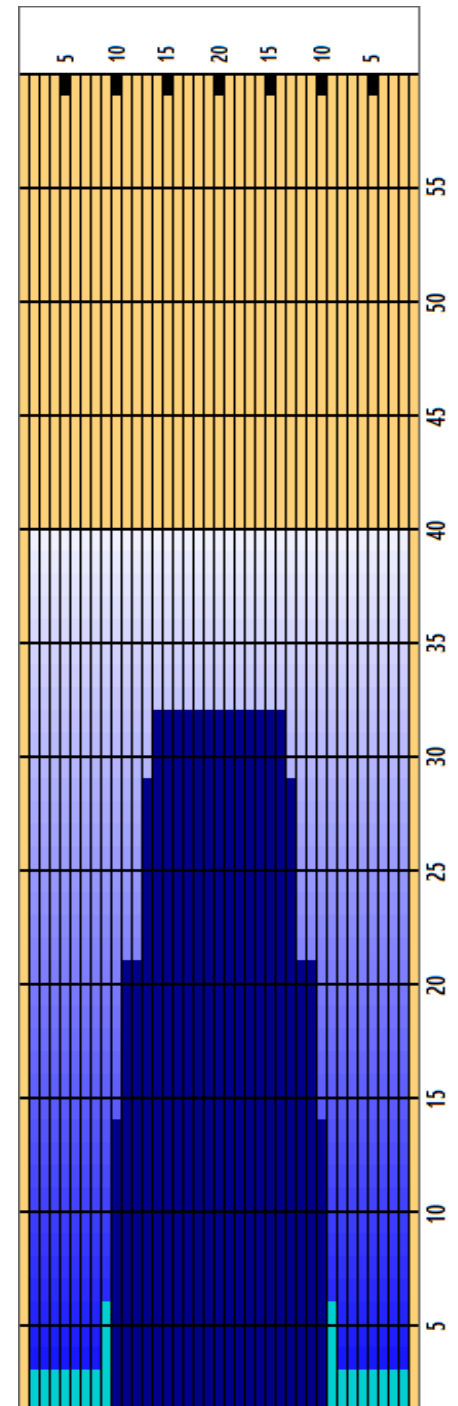


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	7.85 mL	Volume Oil Total	23.45 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	9L	9R	1	18	A	23	3.9	6.4	2.5	1150
3	10L	10R	3	18	A	63	6.4	14.0	7.6	3150
4	11L	11R	3	18	A	57	14.0	21.6	7.6	2850
5	13L	13R	3	18	A	45	21.6	29.2	7.6	2250
6	14L	14R	1	22	A	13	29.2	32.3	3.1	650
7	2L	2R	0	22	A	0	32.3	34.0	1.7	0
8	2L	2R	0	26	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	40.0	32.0	-8.0	0
2	14L	14R	1	22	A	13	32.0	28.9	-3.1	650
3	13L	13R	3	18	A	45	28.9	21.3	-7.6	2250
4	11L	11R	3	18	A	57	21.3	13.7	-7.6	2850
5	10L	10R	2	14	A	42	13.7	9.8	-3.9	2100
6	2L	2R	0	10	A	0	9.8	0.0	-9.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.67	2.5	1.02	1.02	2.5	7.67

