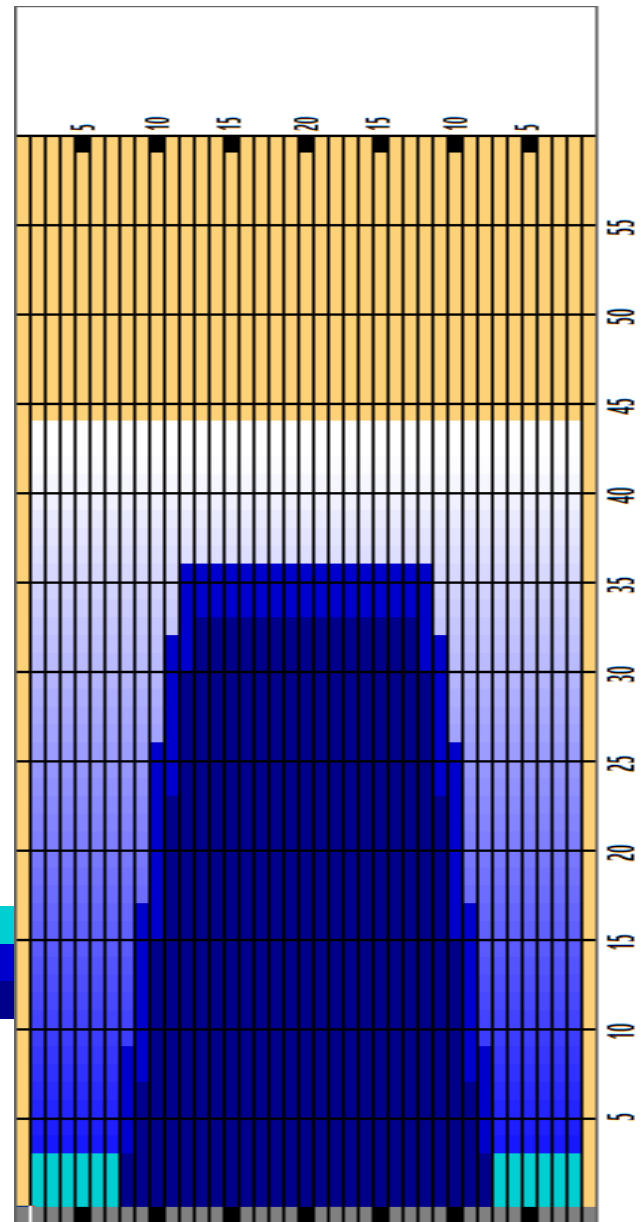


Oil Pattern Distance	44	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	16.22 mL	Reverse Oil Total	8.48 mL	Volume Oil Total	24.7 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	A	111	0.0	3.9	3.9	5550
2	9L	9R	2	50	14	A	46	3.9	7.8	3.9	2300
3	10L	10R	3	45	18	A	63	7.8	15.4	7.6	2835
4	11L	11R	3	45	18	A	57	15.4	23.0	7.6	2565
5	12L	12R	3	45	18	A	51	23.0	30.6	7.6	2295
6	13L	13R	1	45	18	A	15	30.6	33.1	2.5	675
7	2L	2R	0	45	22	A	0	33.1	39.0	5.9	0
8	2L	2R	0	45	26	A	0	39.0	44.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	A	0	44.0	36.0	-8.0	0
2	12L	12R	1	40	26	A	17	36.0	32.4	-3.6	680
3	11L	11R	2	40	22	A	38	32.4	26.2	-6.2	1520
4	10L	10R	3	40	22	A	63	26.2	16.9	-9.3	2520
5	9L	9R	3	40	18	A	69	16.9	9.3	-7.6	2760
6	8L	8R	1	40	14	A	25	9.3	7.4	-1.9	1000
7	2L	2R	0	40	14	A	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



<p> Designed for FLEX | BIG BEN - 6544 | One of the most popular landmarks in the UK is the Elizabeth Tower, which houses Big Ben, the largest bell of the clock in the tower. At 44' in length, this Recreation pattern will also be very

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.33	1.72	1	1	1.72	7.33

